

Proper Crimping Technique:

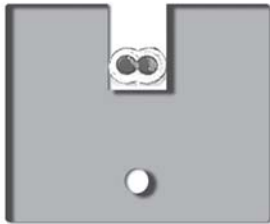


The sleeve should be squeezed into a cylinder shape. (Do not split the sleeve into an "8" shape.) The one wire should be pushed tight against the other wire.



**Note: This quality tool has been pre-adjusted for you at the factory. Adjustment may be needed after extensive use.**

Check a crimped sleeve, as shown, with the gauge provided. If pressed portion won't go into gauge, adjust tool as outlined below.



Adjustment screw  
Locking screw

Actual sleeve size



Use tool with C23, C2SS, C2L, C2LAL sleeves, or any sleeve which fits this guide.

## ADJUSTMENT INSTRUCTIONS

With handles open, loosen locking screw with allen wrench one or two turns. Turn adjustment screw clockwise about 1/4 turn. Make a press and check with gauge. Repeat as needed until gauge easily passes over press. When adjustment is correct, tighten locking screw. Clean and oil tool occasionally. Except for some spring at final closing, "empty" tool should work freely.

